

## **MANUFACTURING SERVICES**

Quality System Manual 7.4.2	PURCHASING QUALITY TERMS AND CONDITIONS
a) terms of business and any requirements for	Notwithstanding any other provision of this PO, Supplier must not procure any of the completed or substantially completed Items described herein from any other party, by subcontract or otherwise, without
approval of product, procedures, processes and	the prior written consent of DECCO CASTINGS.
equipment,	
b) requirements for qualification of personnel,	N/A
c) quality management system requirements,	The Quality Management System must be in compliance with ISO 9001 requirements.
d) prevention of counterfeit parts,	Supplier and sub-tier suppliers shall have a Counterfeit Parts Prevention program that meets the requirements of AS9100D, section 8.1.4.
e) employee awareness,	Supplier shall ensure all personnel are aware of 1) their contribution to product or service conformity, 2) their contribution to product safety, and 3) the importance of ethical behavior.
f) the title or other positive identification, and	N/A
applicable issues of specifications, drawings,	
process requirements, inspection instructions and	
other relevant technical data,	
g) requirements for design, test, examination,	N/A
inspection and related instructions for acceptance	
by the organization,	
h) requirements for test specimens (e.g.,	N/A
production method, number, storage conditions)	
for design approval, inspection, investigation or	
auditing,	
i) requirements relative to - Supplier notification to organization of nonconforming product and - arrangements for organization approval of Supplier nonconforming material,	Supplied material will be inspected by DECCO CASTINGS in accordance with PO requirements and nonconforming material due to Supplier processes will be charged accordingly. Wrong material will be replaced at the Supplier's expense. No repair must be allowed outside of the specific specification limits unless prior written approval is obtained by Supplier from DECCO CASTINGS. No rework must be allowed unless prior written approval is obtained by Supplier from DECCO CASTINGS. In the event of a non-conformance related to your product, you must complete a written corrective action report addressing the problem definition, containment action, root cause determination, corrective action plan/contingency actions, implementation timing, and system/practice/procedure changes to prevent recurrence. You will be required to submit your corrective action report(s) to DECCO CASTINGS.
j) requirements for changes in product and/or process definition,	Supplier must notify DECCO CASTINGS of changes in product and/or process definition and, where required, obtain DECCO CASTINGS approval.
k) right of access by the organization, their customer, and regulatory authorities to all facilities involved in the order and to all applicable records,	DECCO CASTINGS, our customer, our customer's representative, and/or regulatory authorities (FAA, DOD, etc.), have the right to access all applicable areas of all facilities involved in the order (at any level in the supply chain) and to all applicable records, and to audit your and/or sub-tier supplier quality management system, manufacturing process, and product. This requirement shall be flowed down to applicable sub-tier suppliers.
1) requirements for the Supplier to flow down to sub-tier Suppliers the applicable requirements in	Please see additional requirements on the Purchase Order.
the purchasing documents, including key characteristics where required.	Documents (whether in paper or electronic format) furnished by Decco Castings to the Supplier are provided solely for the purpose described in the Purchase Order. The Supplier is responsible for controlling and maintaining such documents to prevent improper use, loss or alteration. Unless authorized by Decco Castings, such documents shall not be transmitted outside the Supplier's organization. The Supplier shall return to Decco Castings or destroy (purge electronic copies) all proprietary documents when the P.O. requirements are completed. If requested by Decco Castings, Supplier shall certify that all proprietary documents have been return to Decco Castings or destroyed.
m) The documented procedure must define the method for controlling records that are created by and/or retained by Suppliers.	Complete records of all inspection work performed by Supplier must be maintained and made available to DECCO CASTINGS during a minimum of ten (10) years unless otherwise specified by purchase order or customer.

